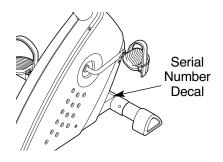
GOLD'S GYW[®] 300U

Model No. GGEX72208.0 Serial No.

Write the serial number in the space above for future reference.



QUESTIONS?

As a manufacturer, we are committed to providing complete customer satisfaction. If you have questions, or if parts are damaged or missing, PLEASE DO NOT CONTACT THE STORE; please contact Customer Care.

IMPORTANT: You must note the product model number and serial number (see the drawing above) before contacting us.

CALL TOLL-FREE:

1-877-776-4777

Mon.-Fri. 6 a.m.-6 p.m. MST Sat. 8 a.m.-4 p.m. MST

ON THE WEB: www.goldsgympowerflex.com

A CAUTION

Read all precautions and instructions in this manual before using this equipment. Keep this manual for future reference.

USER'S MANUAL

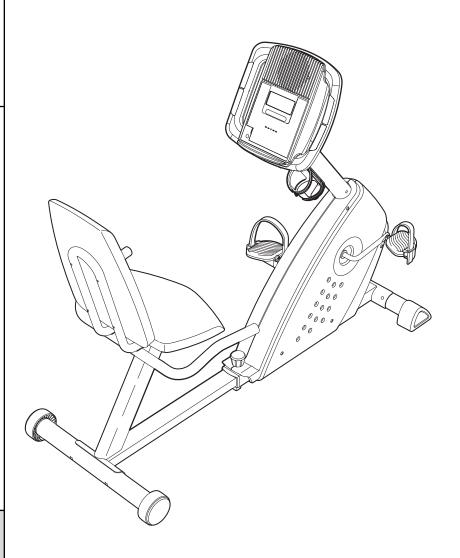
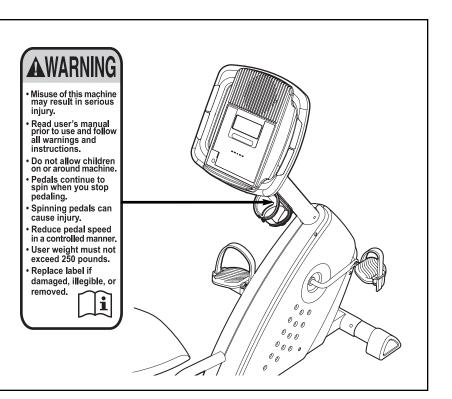


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WARNING DECAL PLACEMENT

The warning decal shown here has been applied in the location shown. If the decal is missing or illegible, call the telephone number on the front cover of this manual and request a free replacement decal. Apply the decal in the location shown. Note: The decal may not be shown at actual size.



GOLD'S GYM is a registered trademark of Gold's Gym International, Inc. This product is manufactured and distributed under license from Gold's Gym International, Inc.

IMPORTANT PRECAUTIONS

WARNING: To reduce the risk of serious injury, read all important precautions and instructions in this manual and all warnings on your exercise cycle before using your exercise cycle. ICON assumes no responsibility for personal injury or property damage sustained by or through the use of this product.

- Before beginning any exercise program, consult your physician. This is especially important for persons over the age of 35 or persons with pre-existing health problems.
- 2. It is the responsibility of the owner to ensure that all users of the exercise cycle are adequately informed of all precautions.
- 3. Your exercise cycle is intended for home use only. Do not use your exercise cycle in a commercial, rental, or institutional setting.
- 4. Keep your exercise cycle indoors, away from moisture and dust. Place your exercise cycle on a level surface, with a mat beneath it to protect the floor or carpet. Make sure that there is enough clearance around your exercise cycle to mount, dismount, and use it.
- 5. Inspect and properly tighten all parts regularly. Replace any worn parts immediately.
- 6. Keep children under age 12 and pets away from your exercise cycle at all times.
- Your exercise cycle should not be used by persons weighing more than 250 lbs. (113 kg).
- 8. Wear appropriate exercise clothes while exercising; do not wear loose clothes that

- could become caught on your exercise cycle. Always wear athletic shoes for foot protection while exercising.
- When adjusting the seat, insert the adjustment knob into one of the holes in the seat post. Do not insert the seat pin under the seat post.
- 10. The pulse sensor is not a medical device. Various factors, including the user's movement, may affect the accuracy of heart rate readings. The pulse sensor is intended only as an exercise aid in determining heart rate trends in general.
- 11. Keep your back straight while using your exercise cycle; do not arch your back.
- 12. The exercise cycle does not have a freewheel; the pedals will continue to move until the flywheel stops.
- 13. When you stop exercising, allow the pedals to slowly come to a stop.
- 14. If you feel pain or dizziness while exercising, stop immediately and cool down.
- Use your exercise cycle only as described in this manual.

BEFORE YOU BEGIN

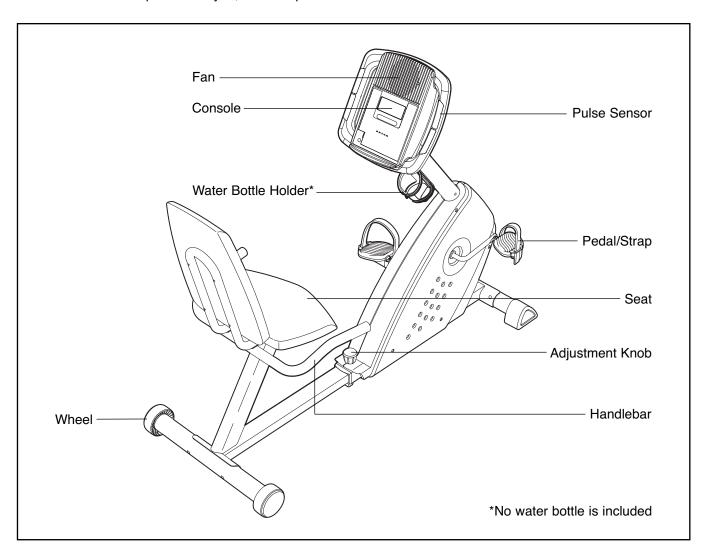
Congratulations for selecting the new GOLD'S GYM® 300 U exercise cycle. Cycling is one of the most effective exercises for increasing cardiovascular fitness, building endurance, and toning the body. The 300 U exercise cycle offers a selection of features designed to let you enjoy this healthful exercise in the convenience and privacy of your home.

For your benefit, read this manual carefully before you use the exercise cycle. If you have questions after reading this manual, please see the front cover of this manual. To help us assist you, note the product

model number and serial number before contacting us. The model number and the location of the serial number decal are shown on the front cover of this manual.

To avoid a registration fee for any service needed under warranty, you must register the exercise cycle at www.iconservice.com/registration.

Before reading further, please familiarize yourself with the parts that are labeled in the drawing below.

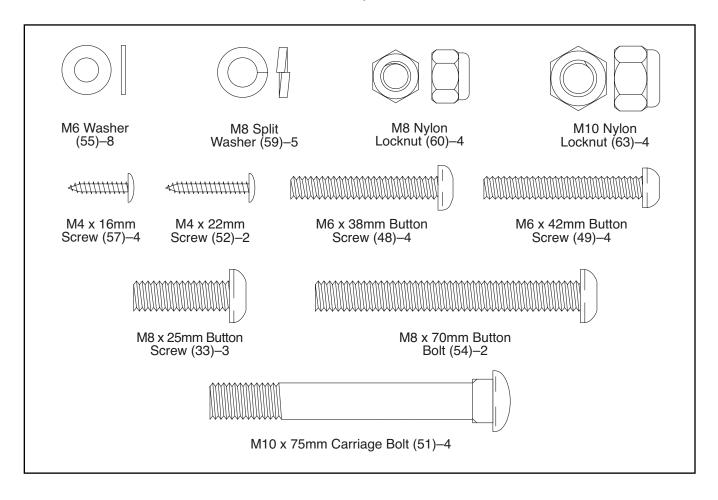


ASSEMBLY

To hire an authorized service technician to assemble the exercise cycle, call 1-800-445-2480.

Assembly requires two persons. Place all parts of the exercise cycle in a cleared area and remove the packing materials. Do not dispose of the packing materials until assembly is completed. In addition to the included tools, assembly requires your own Phillips screwdriver and an adjustable wrench.

As you assemble the exercise cycle, use the drawings below to identify small parts. The number in parentheses below each drawing is the key number of the part, from the PART LIST near the end of this manual. The second number is the quantity needed for assembly. **Note: Some small parts may have been preassembled. If a part is not in the hardware kit, check to see if it has been preassembled.**



1. To make assembly easier, read the information on page 5 before you begin assembling the exercise cycle.

While another person lifts the front of the Frame (1) slightly, attach the Front Stabilizer (3) to the Frame with two M10 x 75mm Carriage Bolts (51) and two M10 Nylon Locknuts (63).

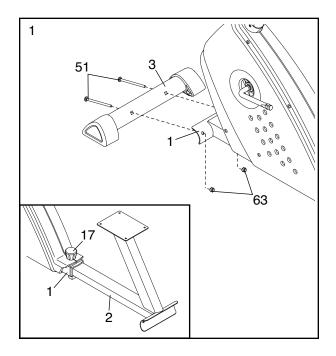
See the inset drawing. Loosen the Adjustment Knob (17), slide the Rear Frame (2) out of the Frame (1), and then retighten the Adjustment Knob.

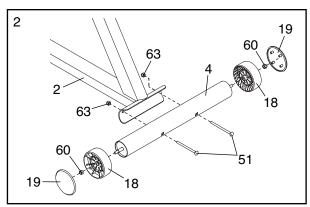
Note: After the exercise cycle is assembled, adjust the Seat (not shown) to the proper position. As you pedal, there should be a slight bend in your knees when the pedals are in the farthest forward position. Loosen the Adjustment Knob (17), slide the Rear Frame (2) forward or backward, and retighten the Adjustment Knob.

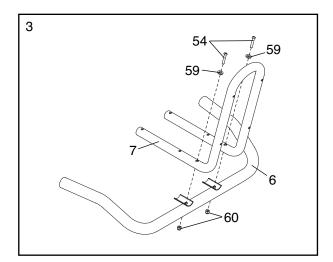
2. Attach the Wheels (18) to the Rear Stabilizer (4) with two M8 Nylon Locknuts (60). Press a Wheel Cap (19) onto each Wheel.

Attach the Rear Stabilizer (4) to the Rear Frame (2) with two M10 x 75mm Carriage Bolts (51) and two M10 Nylon Locknuts (63).

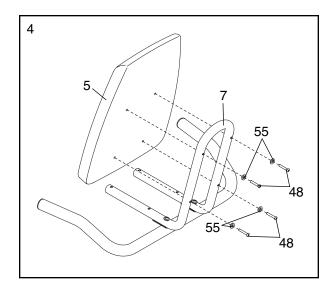
3. Attach the Seat Frame (7) to the Handlebar (6) with two M8 x 70mm Button Bolts (54), two M8 Split Washers (59), and two M8 Nylon Locknuts (60). **Do not tighten the Button Bolts yet.**







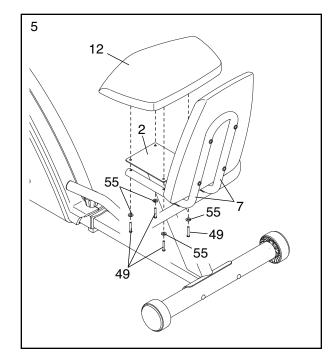
4. Attach the Backrest (5) to the Seat Frame (7) with four M6 x 38mm Button Screws (48) and four M6 Washers (55). **Do not tighten the Button Screws yet.**



5. Have another person hold the Seat Frame (7) under the Rear Frame (2) as shown. Attach the Seat Frame and the Seat (12) to the Rear Frame with four M6 x 42mm Button Screws (49) and four M6 Washers (55).

See step 3. Tighten the two M8 x 70mm Button Bolts (54).

See step 4. Tighten the four M6 x 38mm Button Screws (48).

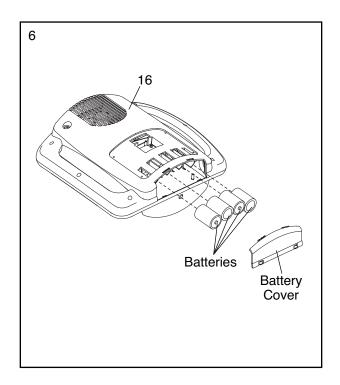


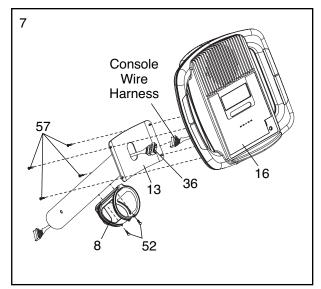
6. The Console (16) can be operated with four 1.5V "D" batteries (not included); alkaline batteries are recommended. IMPORTANT: If the exercise cycle has been exposed to cold temperatures, allow it to warm to room temperature before inserting batteries into the Console. If you do not do this, the console displays or other electronic components may become damaged. Press the tab on the battery cover and remove the battery cover. Insert four batteries into the console; make sure that the batteries are oriented as shown. Then, reattach the battery cover.

The Console (16) can also be operated with an optional power supply (not included). To purchase a power supply, call the telephone number on the front cover of this manual. To avoid damaging the console, use only a manufacturer-supplied power supply. Plug one end of the power supply into the jack on the console; plug the other end into an outlet installed in accordance with all local codes and ordinances.

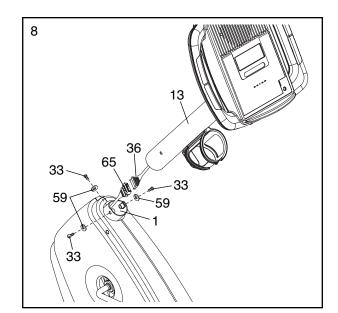
7. Connect the console wire harness to the Upper Wire Harness (36). Insert the console wire harness into the Upright (13). Attach the Console (16) to the Upright with four M4 x 16mm Screws (57).

Attach the Bottle Holder (8) to the Upright (13) with two M4 x 22mm Screws (52).



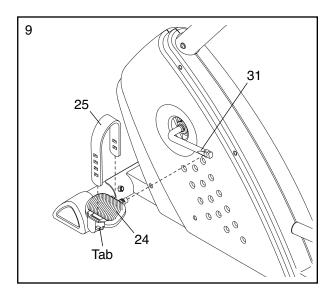


8. Connect the Upper Wire Harness (36) to the Lower Wire Harness (65). Attach the Upright (13) to the Frame (1) with three M8 x 25mm Button Screws (33) and three M8 Split Washers (59). **Tip: Avoid pinching the Wire Harnesses during this step.**



9. Identify the Left Pedal (24), which is marked with an "L" sticker. Using an adjustable wrench, firmly tighten the Left Pedal counterclockwise into the left arm of the Crank (31). Tighten the Right Pedal (not shown) clockwise into the right arm of the Crank. IMPORTANT: Tighten both Pedals as firmly as possible. After using the exercise cycle for one week, retighten the Pedals. For best performance, keep the Pedals tightened.

Adjust the Left Pedal Strap (25) to the desired position, and press the end of the Left Pedal Strap onto the tab on the Left Pedal (24). Adjust the Right Pedal Strap (not shown) in the same way.

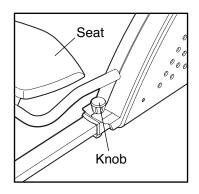


10. **Make sure that all parts are properly tightened before you use the exercise cycle.** Note: After assembly is completed, some extra parts may be left over. Place a mat beneath the exercise cycle to protect the floor.

HOW TO OPERATE THE EXERCISE CYCLE

HOW TO ADJUST THE SEAT FRAME

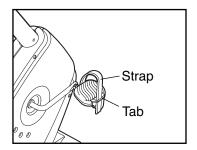
For effective exercise, the seat should be in the proper position. As you pedal, there should be a slight bend in your knees when the pedals are in the most forward position. To adjust the seat frame, first loosen the adjust-

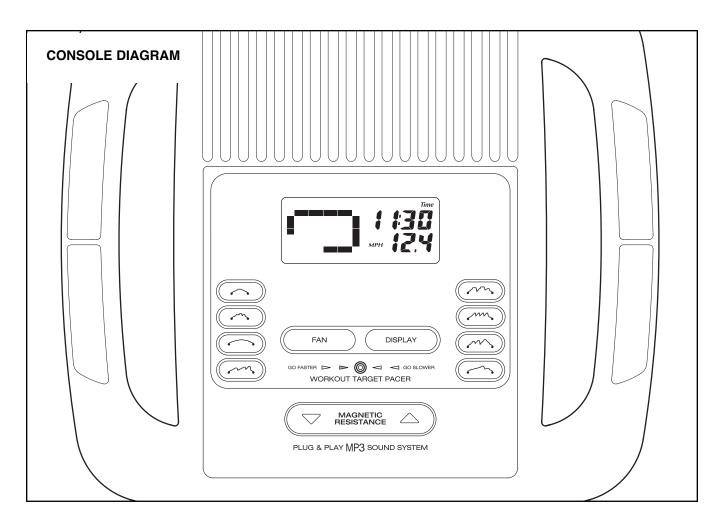


ment knob on the frame. Slide the seat frame forward or backward to the desired position. Then, retighten the adjustment knob.

HOW TO ADJUST THE PEDAL STRAPS

To adjust the pedal straps, first pull the ends of the straps off the tabs on the pedals. Adjust the straps to the desired position, and then press the ends of the straps onto the tabs.





FEATURES OF THE CONSOLE

The advanced console offers an array of features designed to make your workouts more effective and enjoyable. When you use the manual mode of the console, you can change the resistance of the pedals with the touch of a button. As you exercise, the console will provide continuous exercise feedback. You can even measure your heart rate using the handgrip pulse sensor.

The console also offers eight preset workouts. Each workout automatically changes the resistance of the pedals and prompts you to increase or decrease your pedaling speed as it guides you through an effective workout.

You can even connect your MP3 player or CD player to the console's sound system and listen to your favorite music or audio books while you exercise.

To use the manual mode of the console, follow the steps beginning on page 12. To use a preset workout, see page 14. To use the sound system, see page 14.

Note: If there is a sheet of clear plastic on the face of the console, remove the plastic.

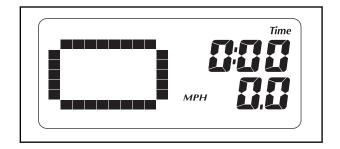
HOW TO USE THE MANUAL MODE

1. Press any button on the console or begin pedaling to turn on the console.

When you turn on the console, the displays and the workout target pacer will light. A tone will then sound and the console will be ready for use.

2. Select the manual mode.

When you turn on the console, the manual mode will be selected. If you have selected a workout, reselect the manual mode by pressing one of the eight workout buttons on the console repeatedly until a track appears in the left display.



3. Begin pedaling and change the resistance of the pedals as desired.

As you pedal, change the resistance of the pedals by pressing the Magnetic Resistance increase and decrease buttons. There are ten



resistance levels. Note: After you press the buttons, it may take a moment for the pedals to reach the selected resistance level.

4. Follow your progress with the displays.

The upper right display can show the elapsed time, the approximate number of calories you have burned, and the distance you have



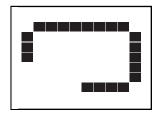
pedaled. The display will change information every few seconds.

The lower right display can show your pedaling speed and the resistance level of the pedals. The display will change modes every



few seconds. The display will also show your heart rate when you use the handgrip pulse sensor (see step 5 on page 13).

The left display will show a track representing 1/4 mile. As you exercise, indicators will appear in succession around the track until the entire track appears. The



track will then disappear and the indicators will again begin to appear in succession

To change the display mode, press the Display button repeatedly until the desired exercise information appears in the upper or lower right display. After several seconds, the displays will change modes automatically as before.

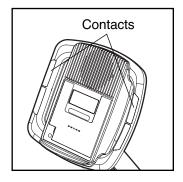
Note: The console can display speed and distance in either miles or kilometers. The letters MPH or Km/H will appear while your pedaling speed is dis-



played to show which unit of measurement is selected. To change the unit of measurement, first press the Display button for a few seconds until the display is blank; then, release the Display button. Press the Fan button repeatedly to change the unit of measurement. You can also adjust the volume of the console tones at this time. Press the Magnetic Resistance increase and decrease buttons to select a volume level between 1 and 5. When you have selected the desired unit of measurement and volume level, press the Display button again.

5. Measure your heart rate if desired.

If there are sheets of clear plastic on the metal contacts on the handgrip pulse sensor, remove the plastic. In addition, make sure that your hands are clean.



To measure your heart rate, hold the

handgrip pulse sensor with your palms resting against the metal contacts. Avoid moving your hands or gripping the contacts tightly.

When your pulse is detected, a heart-shaped symbol will flash in the lower right display each time your heart beats, one or two dashes will appear, and then your heart rate will be shown. For the most accurate heart rate reading, hold the contacts for at least 15 seconds.

If your heart rate is not shown, make sure that your hands are positioned as described. Be careful not to move your hands excessively or to squeeze the metal contacts tightly. For optimal performance, clean the metal contacts using a soft cloth; never use alcohol, abrasives, or chemicals to clean the contacts.

6. Turn on the fan if desired.

The fan has high, low, and auto speed settings; while the auto mode is selected, the speed of the fan will automatically increase or decrease as you increase or decrease your pedaling speed. Press the Fan button repeatedly to select a fan speed or to turn off the fan. Note: If the pedals do not move for about thirty seconds, the fan will turn off automatically.

Pivot the thumb tab on the right side of the fan to adjust the fan angle.



To turn off the fan, press the Fan button again. Note: If the pedals do not move for about thirty seconds, the fan will automatically turn off to conserve the batteries.

7. When you are finished exercising, the console will turn off automatically.

If the pedals do not move for several seconds, a series of tones will sound and the console will pause.

If the pedals do not move for about five minutes, the console will turn off and the displays will be reset.

HOW TO USE A PRESET WORKOUT

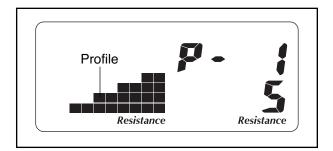
1. Press any button on the console or begin pedaling to turn on the console.

See step 1 on page 12.

2. Select a preset workout.

To select one of the eight preset workouts, press one of the eight buttons on the right and left side of the console.

When you select a preset workout, the name of the workout and the maximum resistance level will appear in the display for a few seconds. A profile of the resistance levels of the workout will also scroll across the left side of the display.



3. Begin pedaling to start the workout.

Each workout is divided into either 20 or 30 oneminute segments. One resistance level and one target pace setting are programmed for each segment. Note: The same resistance level and/or target pace setting may be programmed for consecutive segments.

During the workout, the workout profile will show your progress (see the drawing above). The flashing segment of the profile represents the current segment of the workout. The height of the flashing segment indicates the resistance level for the current segment. At the end of each segment of the workout, a series of tones will sound and the next segment of the profile will begin to flash. If a different resistance level is programmed for the next segment, the resistance level will appear in the display for a few seconds to alert you. The resistance of the pedals will then change.

During the workout, the workout target pacer will prompt you to keep your pedaling speed near the target pace setting for the current segment. When a left indicator lights, increase your speed; when a right indicator lights, decrease your speed. When the center indicator lights, maintain your current speed. IMPORTANT: The workout target pacer is intended only to provide a goal. Make sure to pedal at a speed that is comfortable for you.



If the resistance level for the current segment is too high or too low, you can manually override the resistance level by pressing the Magnetic Resistance increase or decrease buttons. However, when the current segment ends, the resistance of the pedals will automatically adjust to the resistance level programmed for the next segment.

If you stop pedaling for several seconds, a series of tones will sound and the workout will pause. To restart the workout, simply resume pedaling. The workout will continue until the last segment of the workout ends.

4. Follow your progress with the displays.

See step 4 on page 12.

5. Measure your heart rate if desired.

See step 5 on page 13.

6. Turn on the fan if desired.

See step 6 on page 13.

When you are finished exercising, the console will turn off automatically.

See step 7 on page 13.

HOW TO USE THE SOUND SYSTEM

To play music or audio books through the console's sound system while you exercise, plug an audio cable (not included) into the jack on the console and into a jack on your MP3 player or CD player; make sure that the audio cable is fully plugged in.

Next, press the play button on your MP3 player or CD player. Adjust the volume of the speakers using the volume control on your MP3 player or CD player.

MAINTENANCE AND TROUBLESHOOTING

Inspect and properly tighten all parts of the exercise cycle regularly. Replace any worn parts immediately.

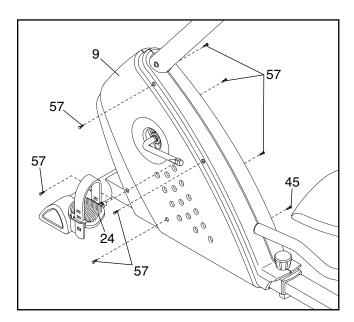
To clean the exercise cycle, use a damp cloth and a small amount of mild soap. IMPORTANT: To avoid damage to the console, keep liquids away from the console and keep the console out of direct sunlight.

BATTERY REPLACEMENT

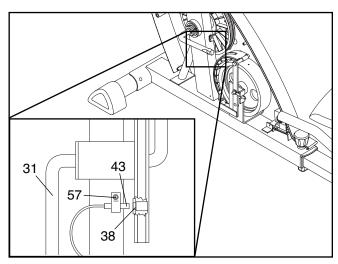
If the console display becomes dim, the batteries should be replaced; most console problems are the result of low batteries. To replace the batteries, see assembly step 6 on page 8.

HOW TO ADJUST THE REED SWITCH

If the console does not display correct feedback, the reed switch should be adjusted. To adjust the reed switch, you must first remove the Left Side Shield (9). Using an adjustable wrench, turn the Left Pedal (24) clockwise and remove it. Next, remove the M4 x 16mm Screws (57) and the M4 x 25mm Screw (45). Then, carefully remove the Left Side Shield.



With the left side shield removed, locate the Reed Switch (43). Turn the Crank (31) until the Magnet (38) is aligned with the Reed Switch. Next, loosen, but do not remove, the indicated M4 x 16mm Screw (57). Slide the Reed Switch slightly closer to or away from the Magnet, and then retighten the Screw. Turn the Crank for a moment. Repeat until the console displays correct feedback. When the Reed Switch is correctly adjusted, reattach the left side shield and the left pedal.



HANDGRIP PULSE SENSOR TROUBLESHOOTING

If the handgrip pulse sensor does not function properly, see step 5 on page 13.

EXERCISE GUIDELINES

WARNING: Before beginning this or any exercise program, consult your physician. This is especially important for persons over the age of 35 or persons with pre-existing health problems.

The pulse sensor is not a medical device. Various factors may affect the accuracy of heart rate readings. The pulse sensor is intended only as an exercise aid in determining heart rate trends in general.

These guidelines will help you to plan your exercise program. For detailed exercise information, obtain a reputable book or consult your physician. Remember, proper nutrition and adequate rest are essential for successful results.

EXERCISE INTENSITY

Whether your goal is to burn fat or to strengthen your cardiovascular system, exercising at the proper intensity is the key to achieving results. You can use your heart rate as a guide to find the proper intensity level. The chart below shows recommended heart rates for fat burning and aerobic exercise.

Ö	115 103	110	118	125	130	138	145
		95 					

To find the proper intensity level, find your age at the bottom of the chart (ages are rounded off to the nearest ten years). The three numbers listed above your age define your "training zone." The lowest number is the heart rate for fat burning, the middle number is the heart rate for maximum fat burning, and the highest number is the heart rate for aerobic exercise.

Burning Fat—To burn fat effectively, you must exercise at a low intensity level for a sustained period of time. During the first few minutes of exercise, your body uses *carbohydrate calories* for energy. Only after the first few minutes of exercise does your body begin to use stored *fat calories* for energy. If your goal is to burn fat, adjust the intensity of your exercise until your heart rate is near the lowest number in your training zone. For maximum fat burning, exercise with your heart rate near the middle number in your training zone.

Aerobic Exercise—If your goal is to strengthen your cardiovascular system, you must perform aerobic exercise, which is activity that requires large amounts of oxygen for prolonged periods of time. For aerobic exercise, adjust the intensity of your exercise until your heart rate is near the highest number in your training zone.

WORKOUT GUIDELINES

Warming up—Start with 5 to 10 minutes of stretching and light exercise. A warm-up increases your body temperature, heart rate, and circulation in preparation for exercise.

Training Zone Exercise—Exercise for 20 to 30 minutes with your heart rate in your training zone. (During the first few weeks of your exercise program, do not keep your heart rate in your training zone for longer than 20 minutes.) Breathe regularly and deeply as you exercise—never hold your breath.

Cooling down—Finish with 5 to 10 minutes of stretching. Stretching increases the flexibility of your muscles and helps to prevent post-exercise problems.

EXERCISE FREQUENCY

To maintain or improve your condition, complete three workouts each week, with at least one day of rest between workouts. After a few months of regular exercise, you may complete up to five workouts each week, if desired. Remember, the key to success is to make exercise a regular and enjoyable part of your everyday life.

SUGGESTED STRETCHES

The correct form for several basic stretches is shown at the right. Move slowly as you stretch—never bounce.

1. Toe Touch Stretch

Stand with your knees bent slightly and slowly bend forward from your hips. Allow your back and shoulders to relax as you reach down toward your toes as far as possible. Hold for 15 counts, then relax. Repeat 3 times. Stretches: Hamstrings, backs of knees, and back.

2. Hamstring Stretch

Sit with one leg extended. Bring the sole of the opposite foot toward you and rest it against the inner thigh of your extended leg. Reach toward your toes as far as possible. Hold for 15 counts, then relax. Repeat 3 times for each leg. Stretches: Hamstrings, lower back, and groin.

3. Calf/Achilles Stretch

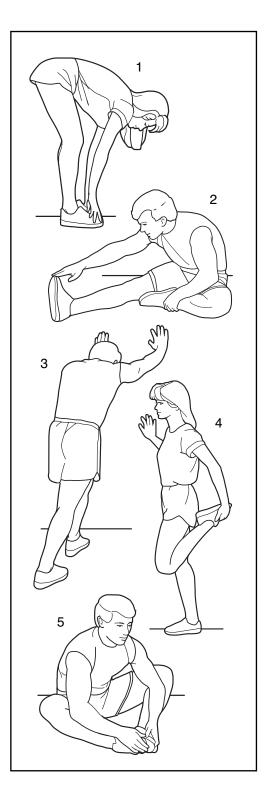
With one leg in front of the other, reach forward and place your hands against a wall. Keep your back leg straight and your back foot flat on the floor. Bend your front leg, lean forward, and move your hips toward the wall. Hold for 15 counts, then relax. Repeat 3 times for each leg. To cause further stretching of the achilles tendons, bend your back leg as well. Stretches: Calves, achilles tendons, and ankles.

4. Quadriceps Stretch

With one hand against a wall for balance, reach back and grasp one foot with your other hand. Bring your heel as close to your buttocks as possible. Hold for 15 counts, then relax. Repeat 3 times for each leg. Stretches: Quadriceps and hip muscles.

5. Inner Thigh Stretch

Sit with the soles of your feet together and your knees outward. Pull your feet toward your groin as far as possible. Hold for 15 counts, then relax. Repeat 3 times. Stretches: Quadriceps and hip muscles.



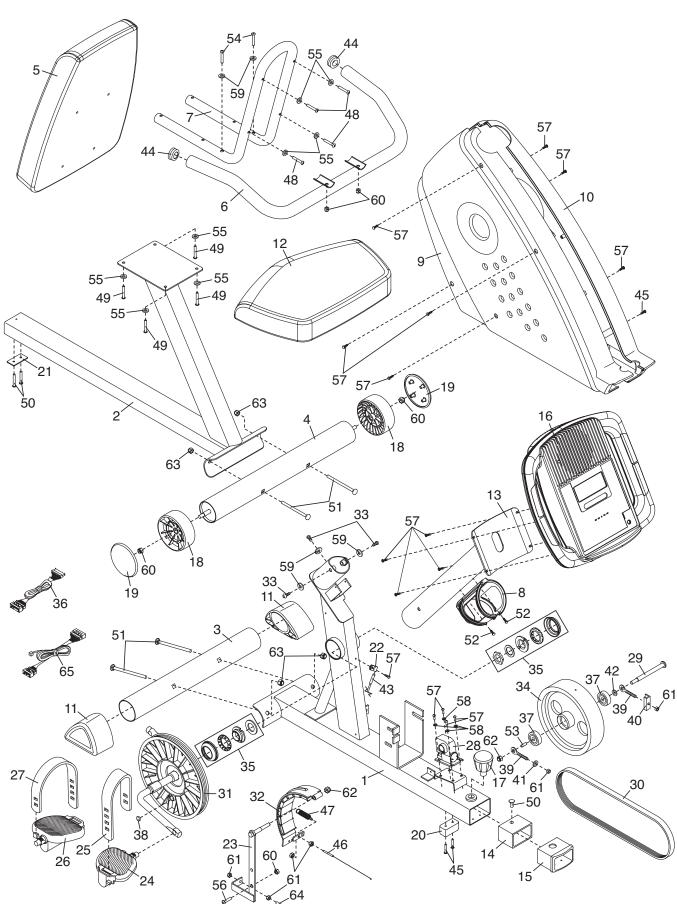
R0308A

Key No.	Qty.	Description	Key No.	Qty.	Description
1	1	Frame	35	1	Crank Bearing Assembly
2	1	Rear Frame	36	1	Upper Wire Harness
3	1	Front Stabilizer	37	2	Bearing
4	1	Rear Stabilizer	38	1	Magnet
5	1	Backrest	39	2	Tension Bolt
6	1	Handlebar	40	1	Tension Bracket
7	1	Seat Frame	41	1	M8 Washer
8	1	Bottle Holder	42	1	Flywheel Washer
9	1	Left Side Shield	43	1	Reed Switch/Wire
10	1	Right Side Shield	44	2	Handlebar Endcap
11	2	Stabilizer Endcap	45	3	M4 x 25mm Screw
12	1	Seat	46	1	Resistance Cable
13	1	Upright	47	1	Return Spring
14	1	Front Bushing	48	4	M6 x 38mm Button Screw
15	1	Rear Bushing	49	4	M6 x 42mm Button Screw
16	1	Console	50	3	M4 x 16mm Flat Head Screw
17	1	Adjustment Knob	51	4	M10 x 75mm Carriage Bolt
18	2	Wheel	52	2	M4 x 22mm Screw
19	2	Wheel Cap	53	1	5mm Spacer
20	1	Frame Pad	54	2	M8 x 70mm Button Bolt
21	1	Frame Stop	55	8	M6 Washer
22	1	Reed Switch Clamp	56	1	M8 x 20mm Button Bolt
23	1	C-magnet Bracket	57	16	M4 x 16mm Screw
24	1	Left Pedal	58	4	M5 Washer
25	1	Left Pedal Strap	59	5	M8 Split Washer
26	1	Right Pedal	60	5	M8 Nylon Locknut
27	1	Right Pedal Strap	61	4	M6 Nut
28	1	Resistance Motor	62	2	M8 Jam Nut
29	1	Flywheel Axle	63	4	M10 Nylon Locknut
30	1	Belt	64	1	M6 x 38mm Bolt
31	1	Pulley/Crank	65	1	Lower Wire Harness
32	1	C-magnet	*	_	User's Manual
33	3	M8 x 25mm Button Screw	*	_	Hex Key
34	1	Flywheel			-

Note: Specifications are subject to change without notice. See the back cover of this manual for information about ordering replacement parts. *These parts are not illustrated.

EXPLODED DRAWING-Model No. GGEX72208.0

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ORDERING REPLACEMENT PARTS

To order replacement parts, please see the front cover of this manual. To help us assist you, be prepared to provide the following information when contacting us:

- the model number and serial number of the product (see the front cover of this manual)
- the name of the product (see the front cover of this manual)
- the key number and description of the replacement part(s) (see the PART LIST and the EXPLODED DRAWING near the end of this manual)

LIMITED WARRANTY

ICON Health & Fitness, Inc. (ICON), warrants this product to be free from defects in workmanship and material, under normal use and service conditions, for a period of ninety (90) days from the date of purchase. This warranty extends only to the original purchaser. ICON's obligation under this warranty is limited to replacing or repairing, at ICON's option, the product through one of its authorized service centers. All repairs for which warranty claims are made must be pre-authorized by ICON. If the product is shipped to a service center, freight charges to and from the service center will be the customer's responsibility. For in-home service, the customer will be responsible for a minimal trip charge. This warranty does not extend to any product or damage to a product caused by or attributable to freight damage, abuse, misuse, improper or abnormal usage or repairs not provided by an ICON authorized service center; products used for commercial or rental purposes; or products used as store display models. No other warranty beyond that specifically set forth above is authorized by ICON.

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